


**ASSEMBLY NOTES:**

1. DIMENSIONS FOR THE PARTS USED TO ASSEMBLE THE BASE CONNECTIONS ARE INTENTIONALLY NOT SHOWN. BASE CONNECTIONS ARE PATENTED, MANUFACTURED PRODUCTS THAT ARE IN COMPLIANCE WITH NCHRP 350 CRASH TEST CRITERIA. THE BASE CONNECTION DETAILS ARE SHOWN ON THIS PLAN ONLY TO ILLUSTRATE HOW THE PARTS ARE ASSEMBLED.
2. DO NOT TIGHTEN ANY SINGLE SLIP PLATE BOLT TO THE RECOMMENDED TORQUE BEFORE PRETIGHTENING THE OTHER BOLTS. PROGRESSIVELY TIGHTEN THE THREE SLIP PLATE BOLTS IN 10 FT-LB INCREMENTS, ALTERNATELY, TO A FINAL TORQUE OF 40 FT-LBS ON EACH.
3. SLIP BASE ASSEMBLY AND ALL OTHER MATERIALS SHALL MEET THE REQUIREMENTS OF WSDOT STANDARD SPECIFICATION SECTIONS 9-06 AND 9-28.

NOTE: THIS PLAN IS NOT A LEGAL ENGINEERING DOCUMENT BUT AN ELECTRONIC DUPLICATE. THE ORIGINAL, SIGNED BY THE ENGINEER AND APPROVED FOR PUBLICATION IS KEPT ON FILE AT THE CITY OF KENT. A COPY MAY BE OBTAINED UPON REQUEST.



|  |              |  |  |
|--|--------------|--|--|
|  |              | <b>CITY OF KENT</b><br>ENGINEERING DEPARTMENT                                      |  |
|  |              | <b>SIGN POST INSTALLATION</b><br><b>FOR SIGNS GREATER THAN 36"</b><br>SHEET 1 OF 2 |  |
| DESIGNED: COK  | SCALE: NONE  | STANDARD PLAN  |  |
| DRAWN: COK   | DATE: 9/2020 | <b>6-82c</b>   |  |
| CHECKED: COK   | ENGINEER     |  |  |
| APPROVED:  |              |  |  |